

Easy and fast obtaining of magnetic graphite¹

FACIL E RÁPIDA OBTENÇÃO DE GRAFITE MAGNÉTICO

Franciane Batista Nunes², Theodoro da Rosa Salles², Enzo Cassol Vincensi²,
Guilherme Oliveira Vargas², Leonardo Zancanaro Vidal², Amanda Carolina Pimentel³,
Franciele da Silva Bruckmann⁴ and Cristiano Rodrigo Bohn Rhoden⁵

ABSTRACT

The exceptional properties of graphite, such as excellent thermal and electrical conductivity, corrosion resistance, allow this material to be widely explored in the industrial sector as an anatomic component in different material applications for instance lithium batteries. Magnetic nanoparticles, such as magnetite, presented biocompatibility, biodegradability, thermal conductivity, chemical stability, and the possibility of formation of nanocomposites. Thus, this work proposed the magnetization of graphite through a co-precipitation method that employs FeCl₂ as an iron source. This methodology proved a magnetics nanocomposite with different amounts of magnetite incorporated and control of that. The results obtained through the instrumental analysis of XRD demonstrate a high crystallinity of the material and the presence of magnetite on the surface of the graphite. The average crystallite size, updated by the Scherrer equation, shows a decrease of the size as more nanoparticles are incorporated into the nanomaterial. Finally, it is possible to confirm the obtainment of a magnetic nanocomposite using a fast, economical and efficient method.

Keywords: nanotechnology, magnetization, magnetic nanoparticles.

RESUMO

As propriedades excepcionais do grafite, como sua ótima condutividade térmica e elétrica, além de resistência a corrosão permitem que este material seja amplamente explorado no setor industrial na forma de diferentes materiais tais como componente anatódico em baterias de lítio. As nanopartículas magnéticas, como a magnetita, apresentam biocompatibilidade, biodegradabilidade, condutividade térmica e estabilidade química além de elevada reatividade para formação de nanocompósitos. Dessa forma, este trabalho propôs a magnetização do grafite através de um método de coprecipitação que emprega FeCl₂ como fonte de ferro. Os resultados obtidos através da análise instrumental de DRX permitiram evidenciar a cristalinidade do material além da incorporação da magnetita à superfície do grafite. O tamanho médio do cristalito, calculado pela equação de Scherrer, demonstrou uma diminuição de tamanho à medida que mais nanopartículas são incorporadas no nanomaterial. Dessa forma, pode-se confirmar a obtenção de um nanocompósito magnético empregando um método rápido, econômico e eficiente.

Palavras-chaves: nanotecnologia, magnetização, nanopartículas magnéticas.

¹ Research study.

² Graduation student at the Universidade Franciscana - UFN. E-mails: batistanunesfranciane@gmail.com; theodoro.rsalles@gmail.com; enzocassoleq@gmail.com; guilhermevargas2727@gmail.com; leo.j.vidalz@gmail.com

³ Civil Engineer. E-mail: amandacarolinapimentel@gmail.com

⁴ Pharmacist - Universidade Franciscana - UFN. E-mail: francielebruckmann2@gmail.com

⁵ Corresponding author - Laboratório de Materiais Magnéticos Nanoestruturados - LaMMaN - Universidade Franciscana - UFN. E-mail: cristianorbr@gmail.com

INTRODUÇÃO

Graphite (GR) is a material consisting of carbon atoms arranged in a hexagonal crystalline structure, its excellent thermal and electrical conductivity, in addition to corrosion resistance, allows its wide use in the industrial technology sector. (BAI *et al.*, 2021; DEBELAK *et al.*, 2007). Due to its high energy density, this compound is used as an anode in lithium batteries, as it gives them a long service life (ZHANG *et al.*, 2020). Along with this, according to a study, the introduction of polymers such as poly (p-phenylene-2,6-benzobisoxazole) is capable of increasing the thermal resistance and mechanical properties of graphite. Which are superior to the 7075-aluminum alloy commonly used for heat dissipation in aerospace devices (ZHAO *et al.*, 2021). Civil construction is another area where graphite can be used as an additive to improve the mechanical and microstructural properties of concrete. Peyvandi *et al.* (2018) reported a lower water absorption and an increase in the flexural and impact strength of concrete through the addition of graphite to cement pastes. Nevertheless, graphite is the starting material for the synthesis of graphene and graphene oxide, the latter being obtained through the oxidation and exfoliation of graphite (SALLES *et al.*, 2020).

Magnetic nanoparticles, such as magnetite, exhibit biocompatibility, biodegradability, thermal conductivity, and chemical stability (FERREIRA-ERMITA *et al.*, 2020; NKURIKIYIMFURA *et al.*, 2020). The superparamagnetic property observed in magnetite is due to its small particle diameter less than 20 nm and the ability to align the atoms present in its structure through the approximation of an external magnetic field (TEJA and KOH, 2009).

Its exceptional characteristics allow its application for *in vitro* bioseparation, adsorption of aquatic contaminants, tissue engineering, imaging, diagnosis, targeted drug delivery, and magnetic hyperthermia, among other applicabilities (Farzin, 2019; RHODEN *et al.*, 2021). Luo and coauthors (2015) demonstrate the promising electrochemical properties, as well as those observed in graphite, of a coreshell compound of magnetite and carbon for anatomic application in lithium batteries. Similarly, a magnetic graphite nanocomposite exhibited an excellent ability to store electrochemical energy in a supercapacitor electrode, superior to the results obtained for the materials in their isolated forms. (SAYAHI *et al.*, 2019).

Furthermore, Zhang and co-authors (2016) developed an electrode with high structural stability and equally high ion transfer kinetics for practical application in anodes commonly used in industry. Other studies report the anisotropic properties of graphite and magnetite nanocomposites, as well as their use as a carbon dioxide adsorbent under high pressure (ZUIN 2014; MISHRA *et al.*, 2011).

Regarding the material applications and considering the lack of studies on graphite magnetization, this work proposes the magnetization of graphite through a co-precipitation method using iron II chloride, as unique iron source, to obtain a nanocomposite with different proportions of incorporated magnetite.

MATERIALS AND METHODS

OBTANTION OF MAGNETIC GRAPHITE

In a 250 mL round-bottom flask containing 100 mL of ultrapure water previously deoxygenated (N_2 purge), 100 mg of GR were added with different amounts of iron chloride II ($FeCl_2$) (Sigma-Aldrich[®]), i.e., 500 mg for $GR \cdot Fe_3O_4$ 1:5, and 1000 mg for $GR \cdot Fe_3O_4$ 1:10. Sequentially ammonium hydroxide (Synth[®]) was added until the mixture reaches an oxidizing pH for precipitation of iron ions ($pH \approx 9.0$). Afterward, the mixture was submitted to ultrasonic irradiation (Elma, power 150 W) for 60 min at room temperature. Sequentially, the solution was poured with the assistance of a magnetic field and the solid was consecutively washed with methanol (Synth[®]) and acetone (Synth[®]). Subsequently, the material was dried in an oven (DeLeo) at 50 °C for total evaporation of solvents (RHODEN *et al.*, 2021).

CHARACTERIZATION OF NANOPARTICLES

X-RAY DIFFRACTION (XRD)

X-ray diffraction analyzes were performed using a Bruker diffractometer, model D2 Phaser. The samples were macerated and arranged in the sample holder so that they were as smooth as possible (RHODEN *et al.*, 2021).

FOURIER TRANSFORM INFRARED SPECTROSCOPY (FTIR)

The equipment used to characterize the samples synthesized in this work was Perkin-Elmer FTIR, model Spectro One. The tablets were obtained with 2 mg of sample and 200 mg of the support (KBr). The spectrum appears, in the form of bands, resulting from the vibrations of the molecules when absorbing infrared radiation (RHODEN *et al.*, 2021).

AVERAGE CRYSTALLITE SIZE

The average size of the crystallite (D) is related to the width of the half-height of the diffracted peaks, and the mesh parameter associated with the position of peaks is given by Scherrer Eq (1) (SALLES *et al.*, 2020):

$$D = \frac{K\lambda}{\beta \cos\theta} \quad (1)$$

Where D is the average crystallite size, $K = 0.89$ is the constant that depends on the shape of the particles, $\lambda = 1.5418 \text{ \AA}$ the wavelength of the electromagnetic radiation, θ the diffraction angle and β the width of the peak height (FWHM).

RESULTS AND DISCUSSION

The different reactions for the incorporation of magnetite on the GR surface are shown in the Table 1. The GR reaction with FeCl_2 in a 1:5 ratio (R1), 353 mg (95.13%) of the magnetic material was obtained; by using 1:10 ratio (R2), furnished 422 mg of the magnetic nanocomposite corresponding 65.94%. Thus, suggested a saturation of magnetite under the surface of the material (RHODEN *et al.*, 2021).

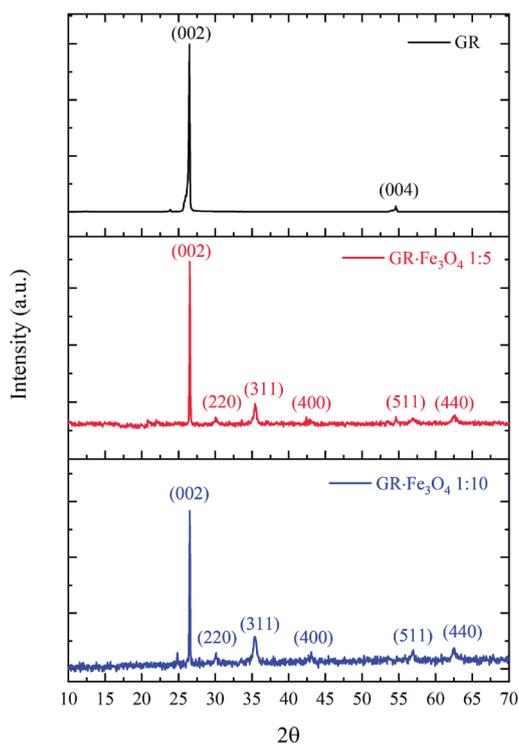
Table 1 - Experimental conditions for the reaction to obtain magnetic nanocomposites.

Reaction	Graphite	FeCl_2	Fe_3O_4	Time (minutes)	Yield (mg)	Yield (%)
R1	100 mg	500 mg	270 mg	60 minutes	352 mg	95.13%
R2	100 mg	1000 mg	540 mg	60 minutes	422 mg	65.94%

X-RAY DIFFRACTION (XRD)

The X-ray diffractogram of graphite and graphite with different amounts of magnetite incorporated is shown in Figure 1. In the XRD of GR, it is possible to observe the presence of peaks around $2\theta \approx 26.4^\circ$ (002) and 54° (004), characteristic of pristine graphite (AIN *et al.*, 2019).

Figure 1 - X-ray diffraction of nanomaterials.



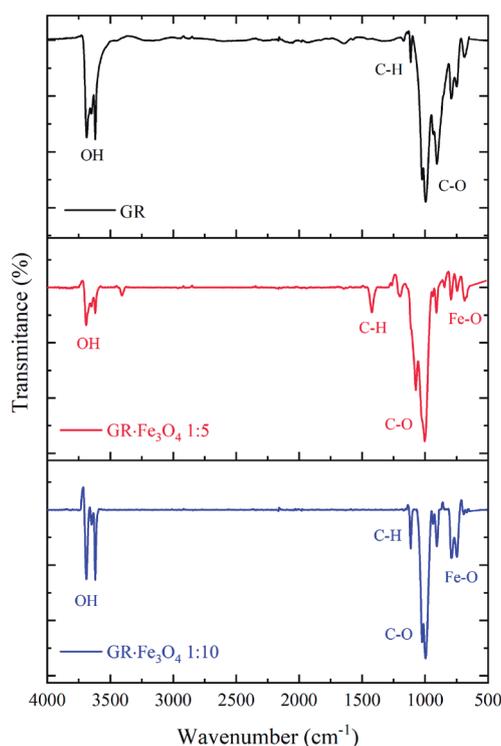
Source: Author's construction.

For the magnetic nanomaterials, the appearance of peaks $2\theta \approx 30.1^\circ$, 35.3° , 43.4° , 57° and 63° corresponding to the indices (220), (311), (400), (511) and (440) in the graphs (BRUCKMANN *et al.*, 2020). The position and relative intensity of the peaks is compatible with magnetite (JCPDS card no.19-0629).

FOURIER TRANSFORM INFRARED SPECTROSCOPY (FTIR)

The FTIR spectrum (Figure 2) shows for nanomaterials a band in 3400 cm^{-1} corresponding of OH groups indicating water absorption. Around 1500 cm^{-1} and 1000 cm^{-1} it is possible to interfere with bands characteristics of C-H and C-O groups (CHENG *et al.*, 2019). For the magnetic nanocomposites, $\text{GR}\cdot\text{Fe}_3\text{O}_4$ 1:5 and $\text{GR}\cdot\text{Fe}_3\text{O}_4$ 1:10, a peak at 618 cm^{-1} confirms the presence of Fe-O bonds (RHODEN *et al.*, 2021).

Figure 2 - FTIR of nanomaterials.



Source: Author's construction.

AVERAGE CRYSTALLITE SIZE

According to the average crystallite size determination by the Scherer equation (Table 2), the particle size of GR decreases with the magnetization process. US irradiations promote a physical phenomenon called cavitation, which is responsible for size reduction (ŁOŚ *et al.*, 2013). Along with this, highly oxidizing media containing transition metals, such as Fe^{2+} in the

presence of a base, increase the rate of hydrolysis of materials, therefore decreasing particle size (BRUCKMANN *et al.*, 2021).

Table 2 - Average crystallite size of nanomaterials.

Sample	Size (nm)
GR	81.10
GR-Fe ₃ O ₄ 1:5	58.21
GR-Fe ₃ O ₄ 1:10	43.21

CONCLUSION

The magnetic nanocomposite was synthesized using FeCl₂ under low energy requirements. The XRD and FTIR data demonstrate the incorporation of magnetite on surfaces of the graphite, and the Schererr equation shows a decrease of particle size for the magnetic nanomaterials due to the cavitation caused by ultrasonic irradiation. Thus, the results referred the easy obtaining, reduced process time, good yields and avoiding purification steps.

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